## A Modified Copolymerization Equation for Three-Component Systems

A. KUMAR, Indian Lac Research Institute, Namkum, Ranchi, Bihar, India

## **Synopsis**

A modified copolymerization equation substantiated by experimental evidence has been proposed for tricomponent systems.

To eliminate the complexities and assumptions made in the integration of the rate equation put forward by Alfrey and Goldfinger<sup>1</sup> and Walling and Briggs<sup>2</sup> for tri- and multicomponent copolymerization systems an attempt has been made in this paper to modify their equations.

It is known that in the copolymerization of three monomers,  $M_1$ ,  $M_2$ , and  $M_3$ , the chain propagation reactions are

$$M_{1}^{*} + M_{1} \xrightarrow{K_{11}} M_{1}^{*} + M_{1}$$

$$M_{1}^{*} + M_{2} \xrightarrow{K_{12}} M_{2}^{*} + M_{1}$$

$$M_{1}^{*} + M_{3} \xrightarrow{K_{13}} M_{3}^{*} + M_{1}$$

$$M_{2}^{*} + M_{1} \xrightarrow{K_{21}} M_{1}^{*} + M_{2}$$

$$M_{2}^{*} + M_{2} \xrightarrow{K_{22}} M_{2}^{*} + M_{2}$$

$$M_{2}^{*} + M_{3} \xrightarrow{K_{33}} M_{3}^{*} + M_{2}$$

$$M_{3}^{*} + M_{1} \xrightarrow{K_{32}} M_{1}^{*} + M_{3}$$

$$M_{3}^{*} + M_{2} \xrightarrow{K_{33}} M_{2}^{*} + M_{3}$$

where  $M_1^*$ ,  $M_2^*$  and  $M_3^*$  are different growing chain ends. Therefore, the rates of disappearance of the monomers,  $M_1$ ,  $M_2$ , and  $M_3$ , would be as follows:

$$-dM_{1}/dt = K_{11}M_{1}*M_{1} + K_{21}M_{2}*M_{1} + K_{31}M_{3}*M_{1}$$

$$= M_{1}(K_{11}M_{1}* + K_{21}M_{2}* + K_{31}M_{3}*) \quad (1)$$

$$-dM_{2}/dt = K_{12}M_{1}*M_{2} + K_{22}M_{2}*M_{2} + K_{32}M_{3}*M_{2}$$

$$= M_{2}(K_{12}M_{1}* + K_{22}M_{2}* + K_{32}M_{3}*) \quad (2)$$

$$-dM_{3}/dt = K_{13}M_{1}*M_{3} + K_{23}M_{2}*M_{3} + K_{33}M_{3}*M_{3}$$

$$= M_{3}(K_{13}M_{1}* + K_{23}M_{2}* + K_{33}M_{3}*) \quad (3)$$

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Applying the conventional steady-state assumption to each radical, we have the following.

For  $M_1^*$ :

$$K_{12}M_1^*M_2 + K_{13}M_1^*M_3 = K_{21}M_2^*M_1 + K_{31}M_3^*M_1$$
(4)

 $\mathbf{or}$ 

$$K_{21}M_2^* + K_{31}M_3^* = (M_1^*/M_1)(K_{12}M_2 + K_{13}M_3)$$
 (4a)

For  $M_2^*$ :

$$K_{21}M_2^*M_1 + K_{23}M_2^*M_3 = K_{12}M_2M_1^* + K_{32}M_3^*M_2$$
(5)

or

$$K_{12}M_1^* + K_{32}M_3^* = (M_2^*/M_2)(K_{21}M_1 + K_{23}M_3)$$
(5a)

For  $M_3^*$ :

$$K_{31}M_3^*M_1 + K_{32}M_3^*M_2 = K_{13}M_1^*M_3 + K_{23}M_2^*M_3$$
(6)

or

$$K_{13}M_1^* + K_{23}M_2^* = (M_3^*/M_3)(K_{31}M_1 + K_{32}M_2)$$
 (6a)

Equations (4), (5), and (6) are replicas of the equations of Walling and Briggs.<sup>2</sup> From eqs. (1), (2), (3), (4), (5a), and (6a) we have the following.

$$-dM_{1}/dt = M_{1}[K_{11}M_{1}^{*} + (M_{1}^{*}/M_{1})(K_{12}M_{2} + K_{13}M_{3})]$$
  
=  $M_{1}^{*}(K_{11}M_{1} + K_{12}M_{2} + K_{13}M_{3})$  (7)

$$-dM_2/dt = M_2[K_{22}M_2^* + (M_2^*/M_2)(K_{21}M_1 + K_{23}M_3)] = M_2^*(K_{21}M_1 + K_{22}M_2 + K_{23}M_3)$$
(8)

$$-dM_{3}/dt = M_{3}[(M_{3}^{*}/M_{3})(K_{31}M_{1} + K_{32}M_{2}) + K_{33}M_{3}^{*}] = M_{3}^{*}[K_{31}M_{1} + K_{32}M_{2} + K_{33}M_{3}]$$
(9)

From eqs. (4), (5), and (6) we have the following.

$$M_1^*(K_{12}M_2 + K_{13}M_3) - K_{21}M_2^*M_1 - K_{31}M_3^*M_1 = 0 \qquad (10)$$

$$-K_{12}M_1^*M_2 + M_2^*(K_{21}M_1 + K_{23}M_3) - K_{32}M_3^*M_2 = 0 \qquad (11)$$

$$-K_{13}M_1^*M_3 - K_{23}M_2^*M_3 + M_3^*(K_{31}M_1 + K_{32}M_2) = 0 \qquad (12)$$

We know that

$$a_{1}X + b_{1}Y + c_{1}Z = 0$$
  

$$a_{2}X + b_{2}Y + c_{2}Z = 0$$
  

$$a_{3}X + b_{3}Y + c_{3}Z = 0$$

$$\begin{array}{l} X/Y = (b_1c_3 - b_3c_1 - b_1c_2 + b_2c_1)/(a_1c_2 - a_2c_1 - a_1c_3 + a_3c_1) \\ X/Z = (b_3c_1 - b_1c_3 - b_2c_1 + b_1c_2)/(a_1b_2 - a_2b_1 - a_1b_3 + a_3b_1) \\ Y/Z = (a_3c_1 - a_1c_3 - a_2c_1 + a_1c_2)/(a_2b_1 - a_1b_2 - a_3b_1 + a_1b_3) \end{array}$$

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Let X, Y, and Z be equal to  $M_1^*$ ,  $M_2^*$ , and  $M_3^*$ , respectively. Then,

$$\begin{array}{ll} a_1 = (K_{12}M_2 + K_{13}M_3), & b_1 = -K_{21}M_1, & \text{and } c_1 = -K_{31}M_1\\ a_2 = -K_{12}M_2, & b_2 = (K_{21}M_1 + K_{23}M_3), & \text{and } c_2 = -K_{32}M_2\\ a_3 = -K_{13}M_3, & b_3 = -K_{23}M_3, & \text{and } c_3 = (K_{31}M_1 + K_{32}M_2) \end{array}$$

Therefore,

$$M_{1}^{*}/M_{2}^{*} = M_{1}(K_{21}K_{31}M_{1} + K_{21}K_{32}M_{2} + K_{23}K_{31}M_{3})/M_{2}(K_{12}K_{31}M_{1} + K_{12}K_{32}M_{2} + K_{13}K_{32}M_{3})$$
(13)

$$M_{1}^{*}/M_{3}^{*} = M_{1}(K_{21}K_{31}M_{1} + K_{21}K_{32}M_{2} + K_{23}K_{31}M_{3})/M_{3}(K_{13}K_{21}M_{1} + K_{12}K_{23}M_{2} + K_{13}K_{23}M_{3})$$
(14)

$$M_{2}^{*}/M_{3}^{*} = M_{2}(K_{12}K_{31}M_{1} + K_{12}K_{32}M_{2} + K_{13}K_{32}M_{3})/M_{3}(K_{13}K_{21}M_{1} + K_{12}K_{23}M_{2} + K_{13}K_{23}M_{3})$$
(15)

Again,

$$a_1X + b_1Y + c_1Z = 0$$
  

$$a_2X + b_2Y + c_2Z = 0$$
  

$$a_3X + b_3Y + c_3Z = 0$$
  

$$a_1(b_2c_3 - b_3c_2) + b_1(c_2a_3 - c_3a_2) + c_1(a_2b_3 - a_3b_2) = 0$$

 $\mathbf{But}$ 

$$a_1 \neq 0, \quad b_1 \neq 0, \quad \text{and } c_1 \neq 0$$

Therefore,

$$b_{2}c_{3} - b_{3}c_{2} = 0 \quad \text{or} \quad b_{2}/b_{3} = c_{2}/c_{3}$$

$$c_{2}a_{3} - c_{3}a_{2} = 0 \quad \text{or} \quad c_{2}/c_{3} = a_{2}/a_{3}$$

$$a_{2}b_{3} - a_{3}b_{2} = 0 \quad \text{or} \quad a_{2}/a_{3} = b_{2}/b_{3}$$

$$\therefore a_{2}/a_{3} = b_{2}/b_{3} = c_{2}/c_{3}$$

$$K_{12}M_{2}/-K_{13}M_{3} = (K_{21}M_{1} + K_{23}M_{3})/-K_{23}M_{3}$$

$$.. - \kappa_{12}M_{2/} - \kappa_{13}M_{3} = (\kappa_{21}M_{1} + \kappa_{23}M_{3}) - \kappa_{23}M_{3}$$
  
=  $-K_{32}M_{2/}(K_{31}M_{1} + K_{32}M_{2})$  (16)

From eq. (16) we have

(i) 
$$K_{12}K_{23}M_2 = -K_{13}K_{21}M_1 - K_{13}K_{23}M_3$$

or

.

$$K_{13}K_{21}M_1 + K_{12}K_{23}M_2 + K_{13}K_{23}M_3 = 0$$
(17)  
(ii)  $K_{21}K_{31}M_1^2 + K_{23}K_{31}M_1M_3 + K_{21}K_{32}M_1M_2 = 0$ 

or

$$M_1(K_{21}K_{31}M_1 + K_{21}K_{32}M_2 + K_{23}K_{31}M_3) = 0$$

But  $M_1 \neq 0$  (N.B.:  $M_1$  is equal to zero only on completion of the reaction). Therefore

$$K_{21}K_{31}M_1 + K_{21}K_{32}M_2 + K_{23}K_{31}M_3 = 0$$
(18)

and

(iii) 
$$-K_{12}K_{31}M_1M_2 - K_{12}K_{32}M_2^2 = K_{13}K_{32}M_2M_3$$

or

$$K_{12}K_{31}M_1 + K_{12}K_{32}M_2 + K_{13}K_{32}M_3 = 0$$
<sup>(19)</sup>

From eqs. (17), (18), and (19);

$$K_{12}K_{31}M_1 + K_{12}K_{32}M_2 + K_{13}K_{32}M_3 = K_{13}K_{21}M_1 + K_{12}K_{23}M_2 + K_{13}K_{23}M_3 = K_{21}K_{31}M_1 + K_{21}K_{32}M_2 + K_{23}K_{31}M_3$$
(20)

From eqs. (13), (14), (15), and (20) the following equations are deduced:  

$$M_1^*/M_2^* = M_1/M_2$$
,  $M_1^*/M_3^* = M_1/M_3$  and  $M_2^*/M_3^* = M_2/M_3$   
 $\therefore M_2^* = (M_2/M_1)/M_1^*$  (21)

and 
$$M_3^* = (M_3/M_1)/M_1^*$$
 (22)

From eqs. (7), (8), (9), (21), and (22) the following equations are deduced:

$$\begin{aligned} -dM_1/dt &= M_1^* (K_{11}M_1 + K_{12}M_2 + K_{13}M_3) \\ -dM_2/dt &= (M_2/M_1)(K_{21}M_1 + K_{22}M_2 + K_{23}M_3)M_1^* \\ -dM_3/dt &= (M_3/M_1)(K_{31}M_1 + K_{32}M_2 + K_{33}M_3)M_1^* \end{aligned}$$

Therefore

$$\begin{aligned} -dM_1/(K_{11}M_1 + K_{12}M_2 + K_{13}M_3) &= M_1^*dt \\ -(dM_2 \cdot M_1)/M_2(K_{21}M_1 + K_{22}M_2 + K_{23}M_3) &= M_1^*dt \\ -(dM_3 \cdot M_1)/M_3(K_{31}M_1 + K_{32}M_2 + K_{33}M_3) &= M_1^*dt \end{aligned}$$

Therefore

$$\frac{dM_1/(K_{11}M_1 + K_{12}M_2 + K_{13}M_3)}{= (dM_2 \cdot M_1)/M_2(K_{21}M_1 + K_{22}M_2 + K_{23}M_3)}{= (dM_3 \cdot M_1)/M_3(K_{31}M_1 + K_{32}M_2 + K_{33}M_3)}$$

or

$$dM_{1}/M_{1}(K_{11}M_{1} + K_{12}M_{2} + K_{13}M_{3}) = dM_{2}/M_{2}(K_{21}M_{1} + K_{22}M_{2} + K_{23}M_{3}) = dM_{3}/M_{3}(K_{31}M_{1} + K_{32}M_{2} + K_{33}M_{3})$$
(23)

From eqs. (17), (18), and (19) we have

$$K_{12}M_2 + K_{13}M_3 = -(K_{13}K_{21}/K_{23})M_1$$
(24)

$$K_{21}M_1 + K_{23}M_3 = -(K_{21}K_{32}/K_{31})M_2$$
(25)

$$K_{31}M_1 + K_{32}M_2 = -(K_{13}K_{32}/K_{12})M_3$$
(26)

From eqs. (23), (24), (25), and (26) we have

$$\frac{dM_1/M_1[K_{11}M_1 - (K_{13}K_{21}/K_{23})M_1]}{= dM_2/M_2[K_{22}M_2 - (K_{21}K_{32}/K_{31})M_2]} = dM_3/M_3[K_{33}M_3 - (K_{13}K_{32}/K_{12})M_3]$$

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or

$$[K_{23}/(K_{11}K_{23} - K_{13}K_{21})](dM_1/M_1^2)$$
  
=  $[K_{31}/(K_{22}K_{31} - K_{21}K_{32})](dM_2/M_2^2)$   
=  $[K_{12}/(K_{12}K_{33} - K_{13}K_{32})](dM_3/M_3^2)$ 

On integration we have

$$[K_{23}/(K_{11}K_{23} - K_{13}K_{21})][1/(M_1) - 1/(M_1)_0]$$
  
=  $[K_{31}/(K_{22}K_{31} - K_{21}K_{32})][(1/(M_2) - 1/(M_2)_0]$   
=  $[K_{12}/(K_{12}K_{33} - K_{13}K_{32})][1/(M_3) - 1/(M_3)_0]$  (27)



Fig. 1. Plots of  $1/(M)_0$  versus 1/(M) for copolymerization of three-component system consisting of styrene  $\odot$ , methyl methacrylate  $\triangle$ , and acrylonitrile  $\Box$ .

where  $(M_1)_0$ ,  $(M_2)_0$ , and  $(M_3)_0$  are the initial concentrations of the monomers and  $(M_1)$ ,  $(M_2)$ , and  $(M_3)$  are their respective concentrations after time t. In this equation one part is equivalent to another part.

Let us suppose that

$$\begin{split} [K_{23}/(K_{11}K_{23} - K_{13}K_{21})][1/(M_1) - 1/(M_1)_0] \\ &= [K_{31}/(K_{22}K_{31} - K_{21}K_{32})][1/(M_2) - 1/(M_2)_0] \\ &= [K_{12}/(K_{12}K_{33} - K_{13}K_{32})][1/(M_3) - 1/(M_3)_0] = A \\ K_{23}/(K_{11}K_{23} - K_{13}K_{21}) = X \\ K_{31}/(K_{22}K_{31} - K_{21}K_{32}) = Y \\ K_{12}/(K_{12}K_{33} - K_{13}K_{32}) = Z \end{split}$$

Then

$$[1/(M_1) - 1/(M_1)_0] = A/X \text{ or } 1/(M_1) = A/X + 1/(M_1)_0$$
(28)  
$$[1/(M_2) - 1/(M_2)_0] = A/Y \text{ or } 1/(M_2) = A/Y + 1/(M_2)_0$$
(29)

$$[1/(M_3) - 1/(M_3)_0] = A/Z$$
 or  $1/(M_3) = A/Z + 1/(M_3)_0$  (30)

In these equations A, X, Y, and Z are constants. Therefore, the respective plots of  $1/(M_1)$ ,  $1/(M_2)$ , and  $1/(M_3)$  versus  $1/(M_1)_0$ ,  $1/(M_2)_0$ , and  $1/(M_3)_0$  would be linear. To test the validity of these equations, values of  $(M_1)$ ,  $(M_2)$ , and  $(M_3)$  and  $(M_1)_0$ ,  $(M_2)_0$ , and  $(M_3)_0$  in terms of mole per cent were computed from the data of experiments 4, 5, 6, and 7 of Walling and Briggs.<sup>2</sup> Plots of the data are shown in Figure 1. Linear plots support the plausibility of these equations. Further, it may be added that the equations would be equally applicable in cases in which composition and time of reaction are variant or one of them is variable and other constant.

## References

1. T. Alfrey and G. Goldfinger, J. Chem. Phys., 12, 322 (1944).

2. C. Walling and E. R. Briggs, J. Am. Chem. Soc., 67, 1774 (1945).

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